



















FIRST CHOICE - TURNING NEGATIVE				
STEEL (FINISHING)	Finish	CNMG 120408 PF UN 6020		
		Fz: 0.12 D.O.C. 1.0 Vc 220		
STEEL (FINISHING)	Finish	TNMG 160408 PF UN 6020		
		Fz: 0.12 D.O.C. 0.08 Vc 180		
STEEL (GENERAL)	General	CNMG 120408 PM UN 6020		
		Fz: 0.18 D.O.C. 2.0 Vc 180		
STEEL (GENERAL)	General	TNMG 160408 PM UN 6020		
		Fz: 0.2 D.O.C. 1.6 Vc 180		
STEEL (ROUGHING)	Rough	CNMG 120408 PR UN 6020		
		Fz: 0.35 D.O.C. 2.5 Vc 160		
STEEL (ROUGHING)	Rough	TNMG 160408 PR UN 6020		
		Fz: 0.2 D.O.C. 2.0 Vc 140		

STAINLESS STEEL (FINISHING)	Finish	CNMG 120404 PF UN 6020	
		Fz: 0.12 D.O.C. 0.08 Vc 180	
STAINLESS STEEL (FINISHING)	Finish	TNMX 160408 R UN 110	
		Fz: 0.2 D.O.C. 0.08 Vc 170	
STAINLESS STEEL (GENERAL)	General	CNMG 120408 PF UN 6020	
		Fz: 0.18 D.O.C. 1.2 Vc 180	
STAINLESS STEEL (GENERAL)	General	TNMG 160408 PF UN 6020	
		Fz: 0.2 D.O.C. 1.2 Vc 160	
STAINLESS STEEL (ROUGH)	Rough	CNMG 120408 PM UN 6020	
		Fz: 0.25 D.O.C. 2.5 Vc 160	
STAINLESS STEEL (ROUGH)	Rough	TNMG 160408 PM UN 6020	
		Fz: 0.23 D.O.C. 3.0 Vc 140	

CAST IRON (FINISHING)	Finish	CNMG 120408 (STD) UN 7010	
		Fz: 0.20 D.O.C. 1.4 Vc 260	
CAST IRON (FINISHING)	Finish	TNMA 160404 UN 7010	
		Fz: 0.20 D.O.C. 1.6 Vc 200	
CAST IRON (GENERAL)	General	CNMA120408 UN 7010	
		Fz: 0.3 D.O.C. 2.0 Vc 240	
CAST IRON (GENERAL)	General	TNMA 160408 UN 7010	
		Fz: 0.26 D.O.C. 2.0 Vc 180	
CAST IRON (ROUGH)	Rough	CNMA120412 UN 7010	
		Fz: 0.3 D.O.C. 3.0 Vc 220	
CAST IRON (ROUGH)	Rough	TNMA 160412 UN 7010	
		Fz: 0.30 D.O.C. 2.6 Vc 160	

