

## 车削 - 断屑槽型

|   |            | SWISS.BLUE     | KENAMETAL   | SECO                              | MITSUBISHI<br>MITSUBISHI CARBIDE | WALTER               | TaeguTec                    | SANDVIK<br>Coromant | Tungaloy                        | KYOCERA                    |
|---|------------|----------------|-------------|-----------------------------------|----------------------------------|----------------------|-----------------------------|---------------------|---------------------------------|----------------------------|
| P | Finish     | PF-精加工         | FF          | FF1, FF2                          | PK* FH, FP<br>FY                 | FP5                  | FA                          | QF LC               | 01* TF, 11<br>ZF                | DP* GP, PP<br>XP, XP-T, XF |
|   | Medium     | PM-半精加工        | P MN        | MF3 MF5, M3 M5                    | MP MA MH                         | MP5                  | PC, MP MT SM                | PM QM, XM           | NM, ZM TM, AM<br>DM, 33, 37, 38 | PG, CJ, GS PS,<br>HS<br>PT |
|   | Semi Rough | (STD)-中粗加工     | RN, RP      | MR6, MR7                          | RP GH<br>Std.                    | RP5, RP7 NM6,<br>NM9 | RT                          | PR, HM XMR          | TH<br>Std.                      | PH GT<br>Std.              |
|   | Rough      | PR-粗加工         | MR RM RH    | R4, R5, R6 57,<br>RR6, R7 R8, RR9 | HR, HZ, HL HM, HX<br>HV          | NR6, NRF<br>NRR      | RX, RH HD, HY, HT<br>HZ, EH | QR, PR HR, MR       | TRS TU TUS                      | PX                         |
| M | Finish     | PF-精加工         | FP<br>LF*   | MF1                               | SH, LM                           | NF4                  | SF                          | MF                  | SS                              | MQ, GU                     |
|   | Medium     | PM-半精加工        | MP          | MF4                               | MS, GM MM, MA<br>ES              | RM5 NM4              | ML EM VF                    | MM QM, XM K         | SA, SF SM S                     | MS, MU SU, HU,<br>TK ST    |
| K | Medium     | (STD)-中粗加工     | RP, UN      | M5                                | MK, GK<br>Std.                   | RK5, NM5             |                             | KM                  | CM<br>Std.                      | KG, Std., C                |
|   | Rough      | (A) Flat- A 平板 |             |                                   | RK                               | RK7                  |                             | KR                  |                                 | KH, GC                     |
| S | Light      | PF-轻加工         | MS          | MF4, MF5                          | LS, MJ, MJ*                      | NF4, NFT             | EA                          | SGF*                | HRF                             |                            |
|   | Medium     | PM-半精加工        | UP, P, NGP* | M1                                | MS                               | NMS, NMT             |                             | NGP*, SM            | HRM SA, HMM                     | MS, MU, TK                 |
|   | Heavy      | PR-重切削         | RP          | M5, MR3, MR4                      | RS, GJ                           | NRS, NRT             | ET                          | SR, SMR             |                                 |                            |

